



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3281-3L02
Job Sheet 196803



Part No: D3281-3L02

Job Qty: 3 pcs

Part Name: Floor Protector, Aft LH (Black)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/20/19

Job Tracking No:

Due Date: 8/2/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG DSI 9504 REV A, D3281 REV F IPP Rev:A 04.07.01 New issue KJ/JLM IPP Rev B 07.08.07
Thermoform in house DL IPP Rev. C Add Step 105 Dry Material 10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	3 pcs	8/2/19	8/2/19	0.00	0.00	Purchasing - 1		AUG 07 2019
							Purchasing - 2		
							Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	3 pcs	8/2/19	8/2/19	0.00	0.00	Packaging 2 - 1 - B4B		AUG 07 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Container No: S203080



Part: D3281 - 3L02

Job No: 196803

Serial No/Batch: S203080

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/07/19

Plex 6/20/19 3:39 PM dart.lussier.patrick

				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
150 QC 6	3 pcs	8/2/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
170 Packaging 3-1 - Stock - B4B	3 pcs	8/2/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	3 pcs	8/2/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

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AUG 20 2019

Part Op 110 - (Purchasing) ISSUE P/O: HB043813 SUPPLIER: PLASTECH MANUFACTURE D3281-3L02 AS
 Descriptions: PER DWG C OF C IS REQUIRED

- 140 - (Receive & Inspect for Damage & Mat'l Certs)
- 150 - (QC6- All purchased or subcontracted products)
- 170 - (Identify as per dwg & Stock Location: _____)
- 180 - (QC21- Final Inspection - Work Order Release)

x 3 *Blm*

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3281-3L02P	Floor Protector, Aft LH (Black)	3 pcs (1 ea)	110-Purchasing	S203075
MLEXS.093-F6006-02	GE Plastics Lexan Sheet (Black)	6 sf (2 ea)	110-Purchasing	S152044
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3281-3L02P	3	0	0
	MLEXS.093-F6006-02	6	704	0
Part Specifications				
Specifications could not be found.				

Plex 6/20/19 3:39 PM dart.lussier.patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043813



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: POHB043813
PO Date: 6/20/19
Due Date: 8/2/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	196794	D3136-043P			Window Assembly : Various STC's receive pcs	Firmed	-	8/2/19	6 pcs	0 pcs	6 pcs	\$100.00/pcs	\$600.00
							6 x	AUG 06 2019					
②	196795	D3136-045P			Window Assembly : Various STC's receive pcs	Firmed	-	8/2/19	4 Ea	0 Ea	4 Ea	\$100.00/Ea	\$400.00
							4 x	AUG 06 2019					
③	196796	D3139-1P			Guard : Various STC's As per Dwg D3139 Rev. C	Firmed	-	8/2/19	8 pcs	0 pcs	8 pcs	\$40.00/pcs	\$320.00
							8 x	AUG 06 2019					
④	196797	D3139-3P			Guard : Various STC's As per Dwg D3139 Rev. C	Firmed	-	8/2/19	7 pcs	0 pcs	7 pcs	\$40.00/pcs	\$280.00
							7 x	AUG 06 2019					
5	196798	D3139-4P			Guard : Various STC's receive pcs	Firmed	-	8/2/19	4 Ea	0 Ea	4 Ea	\$40.00/Ea	\$160.00
6	196799	D3280-1L02P			Floor Protector, LH : Various STC's receive pcs	Firmed	-	8/2/19	6 pcs	0 pcs	6 pcs	\$200.00/pcs	\$1,200.00
⑦	196800	D3280-3L02P			Floor Protector, RH : Various STC's receive pcs	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$200.00/pcs	\$600.00
							3 x	AUG 06 2019					
⑧	196801	D3281-1L02P			Floor Protector, Fwd LH Black : Various STC's	Firmed	-	8/2/19	6 Ea	0 Ea	6 Ea	\$180.00/Ea	\$1,080.00
							6 x	AUG 06 2019					
⑨	196803	D3281-3L02P			Floor Protector, Aft LH (Black) : Various STC's receive pcs	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$180.00/pcs	\$540.00
							3 x	AUG 06 2019					

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Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043813



Items

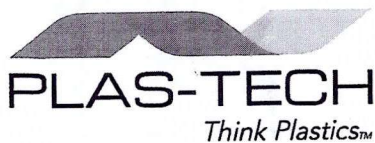
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
10	196806	D3281-4L02P			Floor Protector, Aft RH (Black) : Various STC's receive pcs	Firmed	-	8/2/19	5 Ea	0 Ea	5 Ea	\$180.00/Ea	\$900.00
11	196807	D3290-3P			Window : Various STC's As Per Dwg D3290 Rev. C	Firmed	-	8/2/19	12 Ea	0 Ea	12 Ea	\$90.00/Ea	\$1,080.00
12	196808	D3690-1P			Glareshield : Various STC's As Per Dwg D3690 Rev. C	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$526.00/pcs	\$1,578.00
13	196809	D3874-1L08P			Floor Protector - Co-Pilot Clear : Various STC's	Firmed	-	8/2/19	2 Ea	0 Ea	2 Ea	\$295.00/Ea	\$590.00
14	196810	D3875-1L08P			Floor Protector - Passenger Clear : Various STC's	Firmed	-	8/2/19	6 pcs	0 pcs	6 pcs	\$169.00/pcs	\$1,014.00
15	196811	D3898-1L02P			Floor Protector - Passenger Black : Various STC's	Firmed	-	8/2/19	3 Ea	0 Ea	3 Ea	\$295.00/Ea	\$885.00
16	196812	D412-711-101P			Replacement Bubble Window As Per Dwg. D412-711-101 Rev. C	Firmed	-	8/2/19	8 pcs	0 pcs	8 pcs	\$472.82/pcs	\$3,782.56
17	196813	D4888-1L02P			Dome Light Housing, Black : Various STC's receive pcs	Firmed	-	8/2/19	5 Ea	0 Ea	5 Ea	\$117.00/Ea	\$585.00
Grand Total:												\$15,594.56	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 37097
Shipment Date: 08/01/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 2

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order

POHB043813

Carrier Account

CU103666

Sales Order

SO-029537

Ship Via

JOURNEY FREIGHT -

Incoterms

EX WORKS

Payment Method

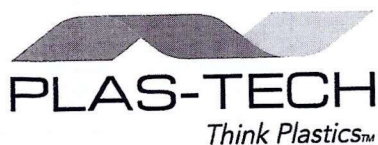
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Tracking Number

Item Number Revision	Description	Quantity Shipped	UOM
D3136-043P - Rev.: F	SPACEDOOR WINDOW AS PER DWG D3136 REV F	6	EA
D3136-045P - Rev.: F	SPACEDOOR WINDOW AS PER DWG D3136 REV F	4	EA
D3139-1P - Rev.: C	GUARD AS PER DWG D3139	8	EA
D3139-3P - Rev.: C	GUARD AS PER DWG D3139	7	EA
D3281-1L02P - Rev.: F	FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	3	EA
D3280-3L02P - Rev.: F	FLOOR PROTECTOR, LH AS PER DWG D3280 REV. F	3	EA
D3281-1L02P - Rev.: F	FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	3	EA
D3281-3L02P - Rev.: F	FLOOR PROTECTOR, AFT LH AS PER DWG D3281 REV. F B163831	3	EA
D3281-4L02P - Rev.: F	FLOOR PROTECTOR, AFT RH AS PER DWG D3281 REV. F B163821	5	EA
D3290-3P - Rev.: C	REPLACEMENT WINDOW ASSEMBLY AS PER DWG D3290 REV C	12	EA
D3690-1P - Rev.: C	GLARESHIELD ASSEMBLY	3	EA

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Packing Slip



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 37097
Shipment Date: 08/01/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 2 of 2

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Item Number Revision	Description	Quantity Shipped	UOM
	AS PER DWG D3690 REV C		
D3874-1L08P - Rev.: B	✓ FLOOR PROTECTOR CO-PILOT CLEAR	✓ 2	EA
	AS PER DWG D3874 REV. B		
D3875-1L08P - Rev.: C	✓ FLOOR PROTECTOR- PASSENGER, CLEAR	✓ 6	EA
	AS PER DWG D3875 REV C		
D3898-1L02P - Rev.: B	✓ FLOOR PROTECTOR-PASSENGER BLACK	✓ 3	EA
	AS PER DWG D3898 REV B		
D412-711-101P - Rev.: C	✓ REPLACEMENT WINDOW	✓ 8	EA
	AS PER DWG D412-711-101 REV C		
D4888-1L02P - Rev.: A	✓ DOME LIGHT HOUSING, BLACK	✓ 5	EA
	AS PER DWG D4888 REV. A		

RECEIVED

AUG 02 2019

DART AEROSPACE LTD.

Minimax
B/L LD27223

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # HB043813 SO # 029537

Part #	D3136-043P ✓	Qty.	6 ✓	Batch #	-001
Description	SPACEDOOR WINDOW	Material usage	Lot#	DART0125	
	31.98 sq ft.	32 SQ. FT.		S151992	
Part #	D3136-045P ✓	Qty.	4 ✓	Batch #	-002
Description	SPACEDOOR WINDOW	Material usage	Lot#	DART0125	
	17. sq ft.	32 SQ. FT.		S151992	
Part #	D3139-1P ✓	Qty.	8 ✓	Batch #	-003
Description	GUARD	Material usage	Lot#	DART0124	
	1.3328 sq ft.	2 SQ. FT.		S006847	
Part #	D3139-3P ✓	Qty.	7 ✓	Batch #	-004
Description	GUARD	Material usage	Lot#	DART0124	
		2 SQ. FT.		S006847	
Part #	D3281-1L02P ✓	Qty.	3 ✓	Batch #	-006
Description	FLOOR PROTECTOR, FWD L.H.	Material usage	Lot#	DART0119	
		16 SQ. FT.		S152044	
Part #	D3280-3L02P ✓	Qty.	3 ✓	Batch #	-007
Description	FLOOR PROTECTOR, LH	Material usage	Lot#	DART0119	
		16 SQ. FT.		S152044	
Part #	D3281-1L02P ✓	Qty.	3 ✓	Batch #	-008
Description	FLOOR PROTECTOR, FWD L.H.	Material usage	Lot#	DART0119	
		16 SQ. FT.		S152044	
Part #	D3281-3L02P ✓	Qty.	3 ✓	Batch #	-009
Description	FLOOR PROTECTOR, AFT LH	Material usage	Lot#	DART0119	
		16 SQ. FT.		S152044	

Note: All parts are not identified as meeting QSI044.

By: AB
(Approved QA Signatory)

Date: AUG. 1, 2019 COFC # 124

Page: 1 of 2

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com

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Certificate Of Conformance

PLAS-TECH
Think Plastics™

Customer: DART AEROSPACE LTD P.O. # HB043813 SO # 029537

Part #	D3281-4L02P ✓	Qty.	5 ✓	Batch #	-010
Description	FLOOR PROTECTOR, AFT RH	Material usage	32 SQ. FT.	Lot#	DART0119 S152044
Part #	D3290-3P ✓	Qty.	12 ✓	Batch #	-011
Description	REPLACEMENT WINDOW ASSEMBLY	Material usage	64 SQ. FT.	Lot#	DART0125 S151992
Part #	D3690-1P ✓	Qty.	3 ✓	Batch #	-012
Description	GLARESHIELD ASSEMBLY	Material usage	160 SQ. FT.	Lot#	DART0119 S152044
Part #	D3874-1L08P ✓	Qty.	2 ✓	Batch #	-013
Description	FLOOR PROTECTOR CO-PILOT CLEAR	Material usage	40 SQ. FT.	Lot#	DART0120 S152054
Part #	D3875-1L08P ✓	Qty.	6 ✓	Batch #	-014
Description	FLOOR PROTECTOR - PASSENGER CLEAR	Material usage	80 SQ. FT.	Lot#	DART0120 S152054
Part #	D3898-1L02P ✓	Qty.	3 ✓	Batch #	-015
Description	FLOOR PROTECTOR - PASSENGER BLACK	Material usage	34.6 SQ. FT.	Lot#	DART0101 M128887
Part #	D412-711-101P ✓	Qty.	8 ✓	Batch #	-016
Description	REPLACEMENT WINDOW	Material usage	96 SQ. FT.	Lot#	DART0118 S152010
Part #	D4888-1L02P ✓	Qty.	5 ✓	Batch #	-017
Description	DOME LIGHT HOUSING, BLACK	Material usage	10 SQ. FT.	Lot#	DART0119 S152044

Note: All parts are not identified as meeting QSI044.

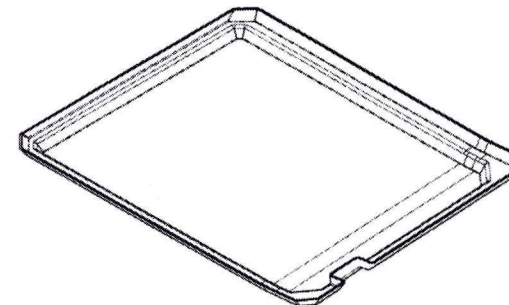
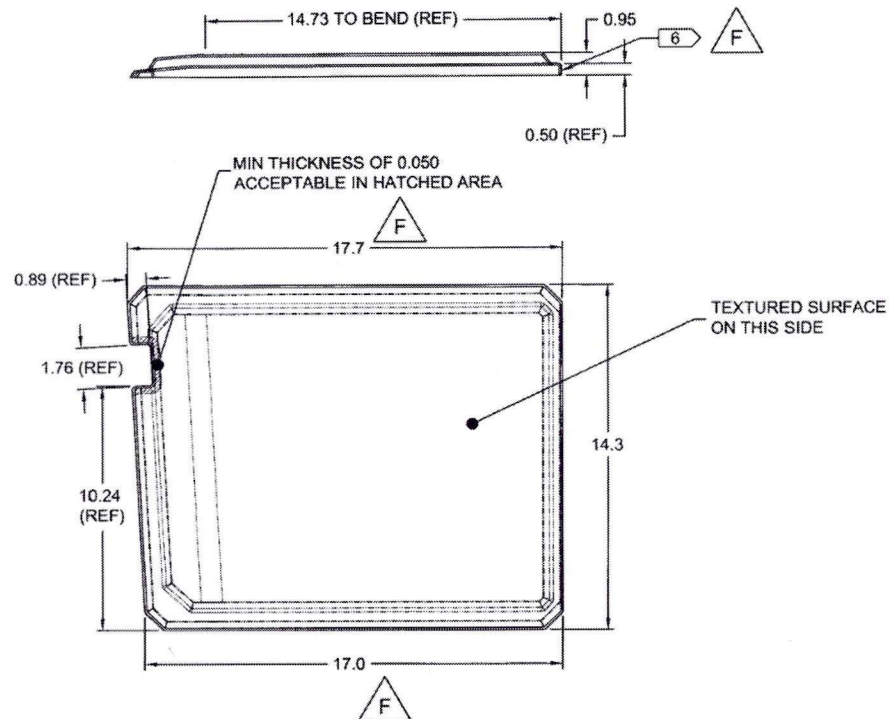
By: AS
(Approved QA Signatory)

Date: AUG. 1, 2019 COFC # 124

Page: 2 of 2

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com



D3281-3 FLOOR PROTECTOR

RELEASE
2010-11-25

NOTES:

- 1) MATERIAL: -3L02 = LEXAN F6006, BLACK No. 701, 0.093" THICK (MLEXS.093-F6006-02)
-3L08 = LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 MAX
- 6) IDENTIFICATION: IDENT WITH DART P/N "D3281-3Lxx" AND B/N PER QSI 044 6.4 ALONG PERIMETER OF PART AS SHOWN.
- 7) WEIGHT: D3281-3L02 = 0.87 lb D3281-3L08 = 1.05 lb
- 8) THERMOFORM WITH MOLD D3281-3T1 PER DART QSI 022; TRIM AS SHOWN
MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED

DESIGN	90	DART AEROSPACE LTD	
DRAWN	90	HAWKESBURY, ONTARIO, CANADA	
CHECKED	90	DRAWING NO.	REV. F
MFG. APPR.	90	D3281	SHEET 3 OF 4
APPROVED	90	TITLE	SCALE
DE APPR.	90	FLOOR PROTECTOR	NTS
DATE	10.09.27	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	